

346

GENERAL DESCRIPTION

- Presstick 346 is a special adhesive based on PU dispersion.
- Excellent for the adhesion of PVC, PP, PET, ABS foils onto MDF using membrane/vacuum press application.
- Presstick 346 has a very high initial tack.
- Can be used as 2K with the addition of 3-7% Isocyanat hardener (Presstick Hardener 100).
- High heat resistance.

APPLICATION

- The adhesive should be sprayed, by a spraying gun with a nozzle diameter of 1-2 mm.
- It is recommended to apply 2 layers on the edges.
- Adhesive must be fully dried after spraying and before activation.
- Adhesive should be filtered and mixed properly before use.

TECHNICAL DETAILS

Solid Content	42 ± 1 %
Viscosity at 23°C (Brookfield RVT 20 rpm/spindle 2)	800 cps (±200)
Density (g/cm³)	1.05 (± 0.01)
pH	Approx. 7
Coverage	60-120 gr/m²
Form	white liquid
Min. Film Forming Temperature	7°C
Min. Activation Temperature	60°C
Storage Stability	8 months from shipment day if stored at 23°C in the original sealed containers. Temperature above 30°C must be avoided. The product is sensitive to frost and should not be kept at temperatures lower than 5°C.
Packing	18/20 k"g buckets, 20/22 k"g jerrycan, 1,100 k"g IBC.

This information presented here is based on the best data available and is believed to be correct. However nothing stated in this bulletin is to be taken as a warranty, expressed or implied regarding the accuracy of the information or the use of the product.

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PRESSTICK
ADVANCED PU DISPERSION FORMULA

BY

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Quality you can stick to

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